

Date: Tuesday, 04/03/2008 11:52:03 AM
 User: Linda Lacelle

Process Sheet

Split

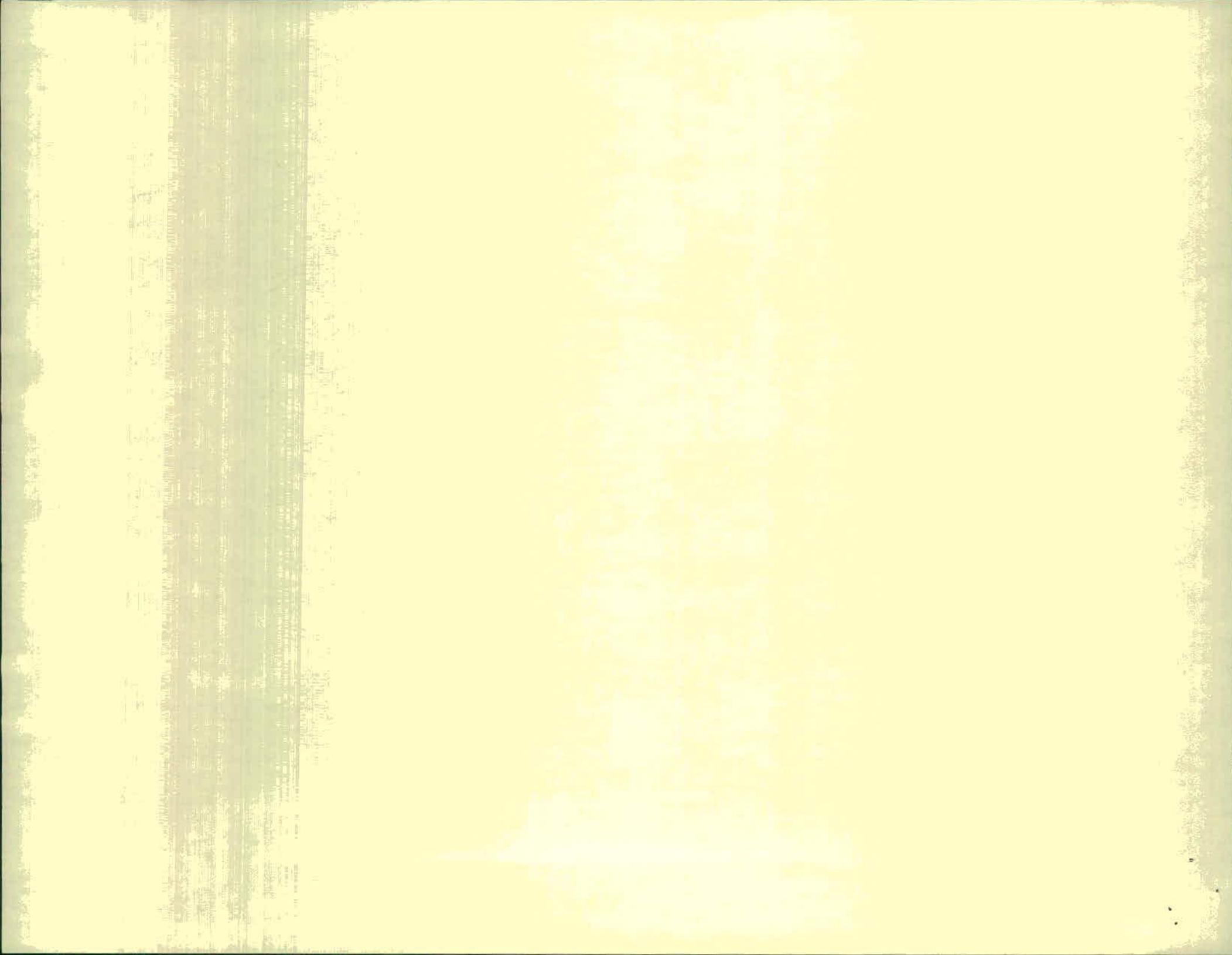
Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BALL STUD	
Job Number	: 37674		Part Number	: D35547	
Estimate Number	: 12583		Drawing Number	: D3554 REV A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 04/03/2008	S.O. No. :	Drawing Revision	: A	
Prsh Rev.	: NC		Material	:	
First Issue	: 19	Type : PURCHASED PARTS	Due Date	: 07/03/2008 Qty: 18 Um: Each	
Previous Run	: 30210				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A New Issue 06-11-13 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: Issue P/O: 5318 CLoSTU3104 Purchase Part Number: BS104 Supplier: LS Technologies Certificate of conformity is required
2.0	BS104	BALL STUD
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s) BALL STUD
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 108



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 37674

Part Number: D35547

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(40)

Comment: FINAL INSPECTION/W/O RELEASE

A 08/03/19

Job Completion:



m = 2008/3/17

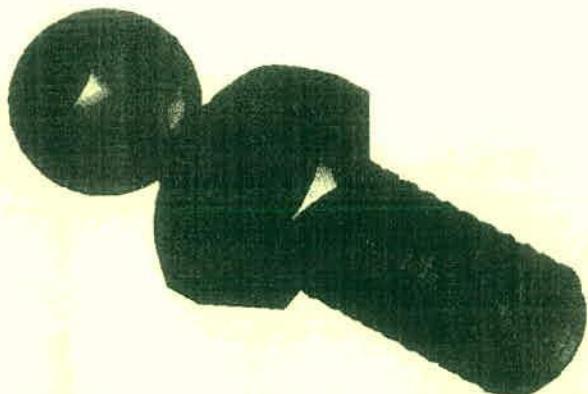
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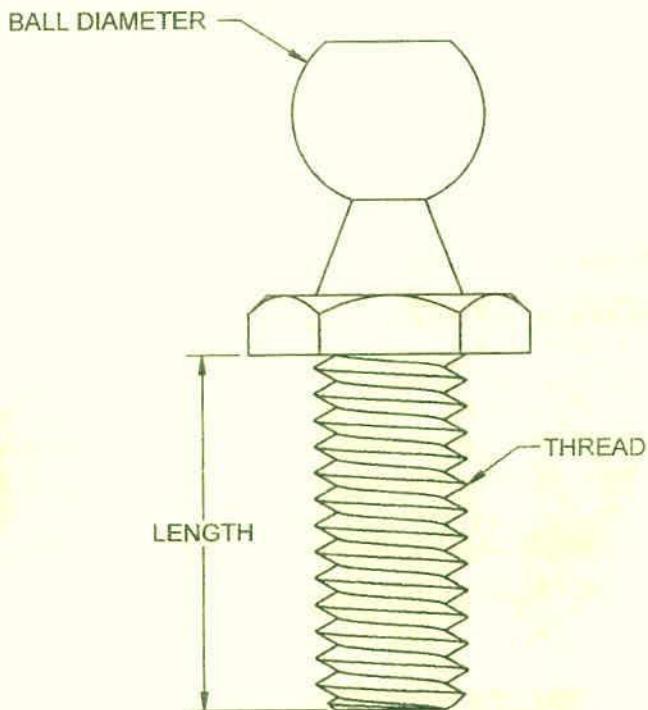
DART

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED MM	DRAWING NO. D3554	REV. A	SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE		

SPECIFICATION CONTROL DRAWING



RELEASED
06.08.13

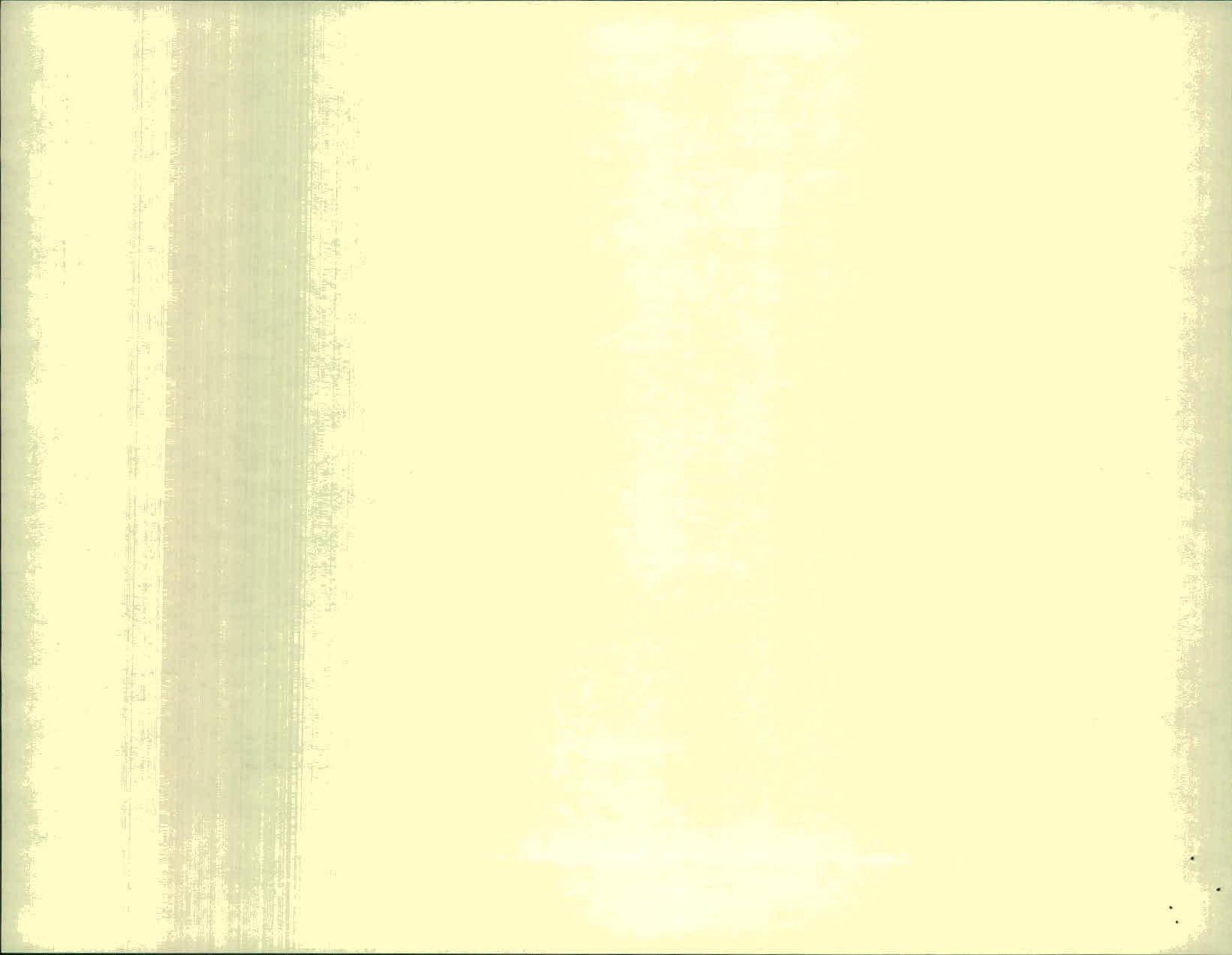


D3554-X BALL STUD

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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LS Technologies Canada Inc.

Box 25032
Saskatoon, SK
S7K 8B7

Packing Slip

Date	Packing Slip #
3/4/2008	4112

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
5818	Nolan	3/4/2008	Purolator - AIR

Qty	Description
60	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH 40 Units on Back order - Will ship ASAP Shipping and Handling PUROLATOR Collect - Tracking # 329011990531 Total GST Business Number: 875007718



P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7

Ph: (306) 683-5000 Fax: (306) 683-6403

E-mail: info@lstechnologies.ca

Web: www.lstechnologies.ca

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

yo ← **100 Units: BS104 – Ball Stud**

Country of Manufacture: Canada

Date of Manufacture : 2007

This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 5818

Invoice # 4112

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr".

Nolan Fehr
Manager

